

FITTING INSTRUCTIONS

2017 VELAR DELUXE STEPS



1. Remove the 3 plastic under floor panels. Locate all 4 brackets on to the holes in the lower sills using 25mm M6 nuts and bolts. Do not tighten at this time. Locate long braces on top of bracket lug with M8 flange nut and bolt
2. Locate toggle clamps up in to the large holes in chassis on both front braces (M8).
3. Locate rear braces by feeding nut/stay in through rear chassis slot and secure with M10 flange bolt
4. Locate steps into position on brackets, using the 4 M8 bolts. The brackets have slots to help with front to rear adjustment . Push steps in and out and up against the body of vehicle (the bracket arms slide up and down). Adjust steps for best fit and FULLY tighten all nuts and bolts, including the 2 small M6 bolts that lock the arms in place
5. Cut slots in floor pans to fit around appropriate ends of brackets.
6. Re fit floor pans.

